

Momenttabell / Torque table / Drehmoment-Tabelle

Gänga Thread Gewinde			Rekommenderad momentinställning Recommended setting value Empfohlener Einstellwert		Svårbearbetat Difficult to machine Schwer zu bearbeiten
M	UNC	W	Nm	Inch-lbs	
M2			0,3	2,4	+ 20 %
M3	#4		0,5	5,2	
	#5 #6	1/8"	0,9 1,6	7,8 14	
M4	#8	5/32"	1,8	16	+ 30 %
			2,0	18	
M5	#10		2,5	22	
			3,0	28	
M6	#12	1/4"	4,4	38	
		1/4"	6,5	56	
M8	5/16"	5/16"	9,0	78	+ 40 %
			11,5	100	
M10	3/8"	3/8"	14,0	122	
	7/16"	7/16"	22,0	190	
M12			23,0	200	+ 40 %
M14			30,0	260	
	1/2"	1/2"	33,0	285	
M16	9/16"	9/16"	35,0	305	
	5/8"	5/8"	45,0	390	
M18			55,0	475	
M20	3/4"	3/4"	65,0	565	+ 50 %
M22	7/8"	7/8"	75,0	650	
			85,0	740	
M24			105,0	910	
M27	1"	1"	120,0	1040	
M30	1 1/8"	1 1/8"	150,0	1300	+ 50 %
	1 1/4"	1 1/4"	196,0	1700	
	1 3/8"	1 3/8"	261,0	2260	
	1 1/2"	1 1/2"	266,0	2475	
Rörgänga Pipe thread Rohrgewinde			Nm	Inch-lbs	
	1/8"		5,5	48	+ 50 %
	1/4"		15,0	130	
	3/8"		20,0	170	
	1/2"		45,0	390	
	5/8"		50,0	435	
	3/4"		58,0	505	
	7/8"		65,0	565	
	1"		112,0	970	
	1 1/8"		128,0	1110	
	1 1/4"		142,0	1230	